

**Part Number: TN15-0174-L06-2**

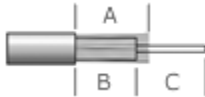
*Description:* TNC Clamp Plug, Compression Fixing

*To suit cable types:* RG174, RG188, RG316, LBC100, LBC100 Extraflex

*Strip Dimensions*

A=7mm, B=2mm, C=4mm

*Cable Preparation*



**Assembly Instructions**

1) Slide the Back Nut (BN), Rear Washer (RW) and Grommet (GR) onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid. Fold back the braid(s) and slide the Top Hat (TH) onto the cable so that the tube of the Top Hat is between the dielectric and the braid (under the cable jacket). Trim off the surplus braid. Tin the centre conductor.



2) Slide the Rear Insulator (RI) over the dielectric to butt against the Top Hat. Slide the Pin (PI) onto the centre conductor so that the flange on the Pin butts against the Rear Insulator. Solder the Pin. Slide the rubber Grommet and Back Nut up to the Top Hat, trapping the braid. Slide the Front Insulator (FI) onto the Pin until it butts against the Rear Insulator.



3) Insert the cable into the body as far as possible and engage the threads of the Back Nut. Tighten the Back Nut.

