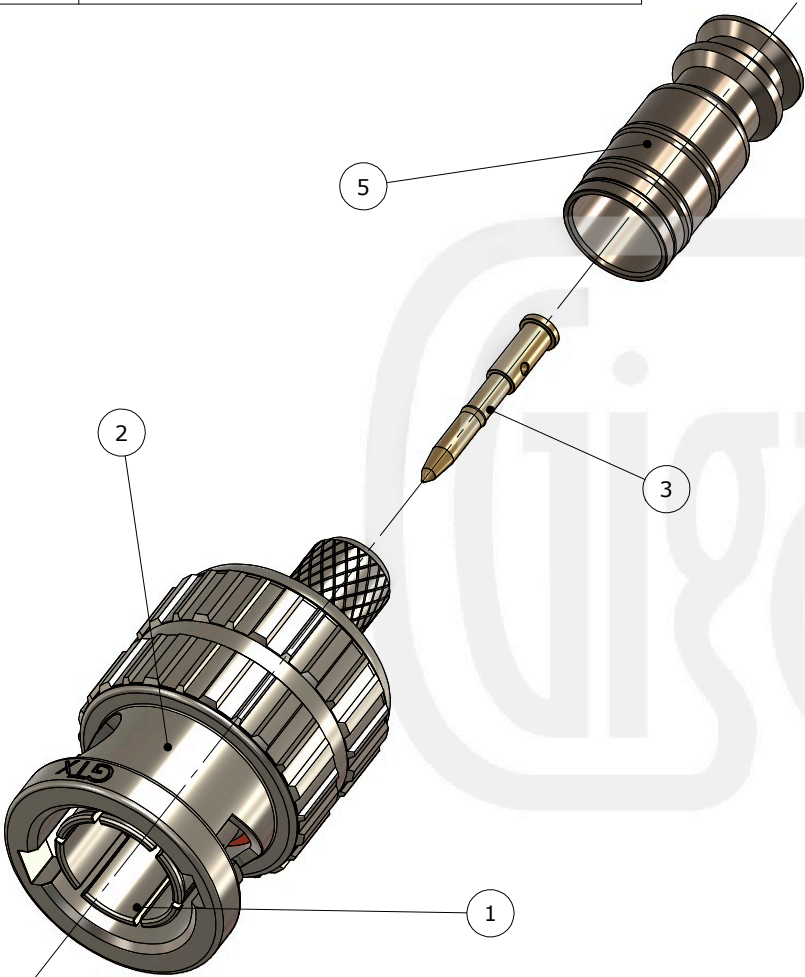


Revisions		
Issue	Date	Note
2	14/07/2026	See GTXPDC/1234

ASSEMBLY INSTRUCTIONS



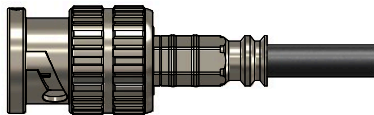
Assembly Instructions:

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid



2) Crimp the pin onto the centre core and slide the pin into the body until it captivates, ensuring that the cable braid is on the outside of the connector mandril

3) Slide the ferrule forward and crimp

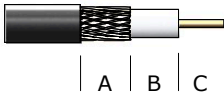


Crimp Die Sizes:

5.85mm Hex., 1.35mm sq.

Strip Dimensions:

A=9.0mm, B=6.5mm, C=3.5mm



				Unless otherwise specified tolerances 0.5-5 = ±0.2 >5-30 = ±0.4 >30-120 = ±0.6 >120-315 = ±1.0 >315-1000 = ±1.6 Angles = ±5° Units = mm		Author	PJP
						Drawn by	PJP
						Drawing date	27/01/2023
						Checked by	DB
						Checked date	14/02/2023
5	Ferrule	Brass	Nickel	This document is the confidential property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party without written authorisation.	Part Number BN15-0L25-C06X-Z Title: BNC 12G SDI Crimp Plug, Extended Coupling Nut, Nickel Plated, Canare L-2.5CHD	Scale	Not to scale
4	Dielectric	PTFE	White				
3	Pin	Brass	Gold				
2	Coupling Nut	Brass	Nickel				
1	Body	Brass	Nickel				
Description		Material	Finish				