

Revisions		
Issue	Date	Note
2	17/09/2025	See GTXPDC/1131

ASSEMBLY INSTRUCTIONS

Assembly Instructions:

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid



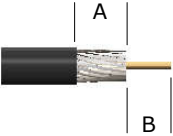
2) Crimp the pin onto the centre core and slide the pin into the body until it captivates, ensuring that the cable braid is on the outside of the connector mandril


3) Slide the ferrule forward and crimp



Crimp Die Sizes:
9.75mm Hex., 1.73mm Hex.

Strip Dimensions:
A=11.3mm, B=3.2mm



				Unless otherwise specified tolerances 0.5-5 = ±0.2 >5-30 = ±0.4 >30-120 = ±0.6 >120-315 = ±1.0 >315-1000 = ±1.6 Angles = ±5° Units = mm		Author PJP	
						Drawn by PJP	
						Drawing date 27/09/2018	
						Checked by DB	
						Checked date 27/09/2018	
5	Ferrule	Brass	Nickel	This document is the confidential property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party without written authorisation.	Part Number BN15-1673-C23-Z	Scale Not to scale	
4	Coupling Nut	Brass	Black Chrome			Title: BNC HDTV 12G SDI Crimp Plug, Black Chrome Coupling Nut, Image 2000	
3	Dielectric	Delrin	White				
2	Pin	Brass	Gold				
1	Body	Brass	Nickel				
	Description	Material	Finish				