	Revisions		
Issue	Date	Note	
3	10/12/2025	See GTXPDC/1172	

## 1. Mechanical

Cable Retention 136N Fixing Method Solder

Durability 500 mating cycles

Contact Retention 27N

#### 2. Environmental

RoHS Compliant Yes

Temperature Range -65 to +165 degrees C

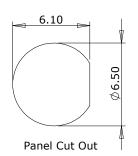
### 3. Electrical

Dielectric Withstanding

Impedance 50 ohms Interface Frequency 12.4 GHz

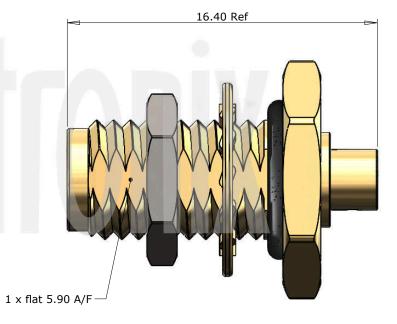
Working Voltage 335 Volts RMS Maximum

750 Volts RMS Maximum









	Description	Material	Finish
1	Body	Stainless Steel	Gold
2	Contact	Beryllium Copper	Gold
3	Pin	Brass	Gold
4	Lock nut	Stainless Steel	Passivated
5	Washer	Stainless Steel	Passivated
6	O Ring	Silicone	Black
7	Dielectric	PTFE	White

Unless otherwise specified tolerances  $0.5-5 = \pm 0.2$  $5-30 = \pm 0.4$ >30-120 = ±0.6 >120-315 = ±1.0  $315-1000 = \pm 1.6$ Angles = ±5° Units = mm

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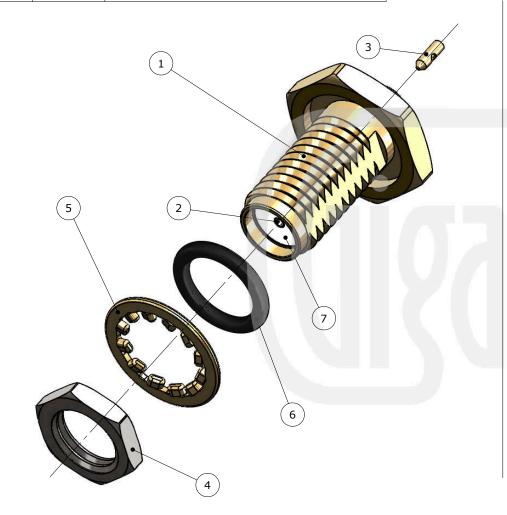
Author	РЈР
Drawn by	РЈР
Drawing date	23/01/2018
Checked by	DB
Checked date	30/01/2018
Scale	Not to sale

Part Number

MA02-0405-R41WP

Title: SMA Waterproof Solder Bulkhead Jack, IP68, Gold Plated Stainless Steel, RG405, .085 semi-rigid

Revisions		
Issue	Date	Note
3	10/12/2025	See GTXPDC/1172



# ASSEMBLY INSTRUCTIONS

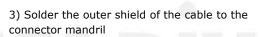
### **Assembly Instructions:**

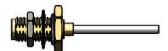
that the contact is fully located

1) Strip the cable to the dimensions as shown, taking care not to nick the centre conductor



2) Solder the pin onto the centre core and slide the pin into the body, ensuring





### **Strip Dimensions:**

Semi Rigid (using a 0.5mm spacer) - A=0.0mm, B=2.5mm Conformable - A=0.5mm, B=2.0mm



Conformable FEP - A=6.0mm, B=0.5mm, C=2.0mm



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5	Washer	Stainless Steel	Passivated
6	O Ring	Silicone	Black
7	Dielectric	PTFE	White

Unless otherwise specified tolerances  $0.5-5=\pm0.2$   $>5-30=\pm0.4$   $>30-120=\pm0.6$   $>120-315=\pm1.0$   $>315-1000=\pm1.6$  Angles  $=\pm5^{\circ}$  Units = mm

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