		Revisions		
	Issue	Date	Note	
	2	05/06/2024	See GTXPDC/942	

## 1. Mechanical

Cable Retention Equal to breaking strain of cable

500 mating cycles Durability

Fixing Method Crimp

Mating Torque 0.79 to 1.13Nm

**Contact Termination** Solder

### 2. Environmental

**RoHS Compliant** Yes

Temperature Range -65 to +165 degrees C

IP Rating IP68 Unmated

### 3. Electrical

Dielectric Withstanding 1000 Volts RMS Maximum

Impedance 50 ohms Interface Frequency 12.4 GHz

Working Voltage 500 Volts RMS Maximum







	Description	Material	Finish	
1	Body	Brass	Nickel	á
2	Coupling Nut	Brass	Nickel	
3	Ferrule	Brass	Nickel	
4	Pin	Beryllium Copper	Gold	
5	Integral Pin	Phosphor Bronze	Gold	
6	Dielectric	PTFE	White	

Unless otherwise specified tolerances  $0.5-5 = \pm 0.2$  $>5-30 = \pm 0.4$ >30-120 = ±0.6 >120-315 = ±1.0 >315-1000 = ±1.6 Angles = ±5° Units = mm

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Author	PJP
Drawn by	PJP
Drawing date	20/03/2015
Checked by	DJB
Checked date	20/04/2015
Scale	Not to scale

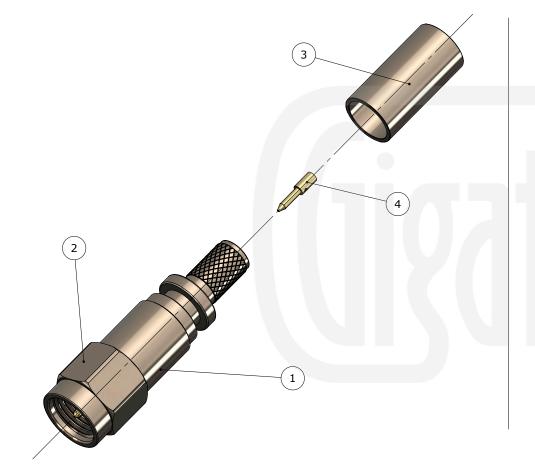
**DATASHEET** 

Part Number

MA15-0058-C06WP

Title: SMA Waterproof Crimp Plug, IP68, Nickel Plated, RG58, LBC195, URM43

	Revisions	
Issue	Date	Note
2	05/06/2024	See GTXPDC/942



# ASSEMBLY INSTRUCTIONS

### **Assembly Instructions**

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid







2) Solder the pin onto the centre core and slide the pin into the body, ensuring that the cable braid is on the outside of the connector mandril and that the pin is fully located

3) Slide the ferrule forward and crimp



4) Apply adhesive lined heatshrink x 25mm up and over the mandril



5) Apply heatshrink x 30mm over the top of the first heatshrink





## **Strip Dimensions:**

A=7.5mm, B=4.2mm, C=1.8mm

**Crimp Die Sizes:** 

5.41mm Hex., Solder centre core

	Description	Material	Finish	
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Unless otherwise specified tolerances  $0.5-5 = \pm 0.2$   $>5-30 = \pm 0.4$   $>30-120 = \pm 0.6$   $>120-315 = \pm 1.0$   $>315-1000 = \pm 1.6$  Angles =  $\pm 5^{\circ}$  Units = mm

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	Author	РЈР
	Drawn by	РЈР
	Drawing date	20/03/2015
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